



# Purcell® AUTHORIZED RADIAL RETREAD LIMITED WARRANTY

## COMMERCIAL TIRE

Purcell Unisteel® Radial Truck Tires Dunlop® Radial Truck Tires Kelly®

Radial Truck Tires Cooper® Radial Truck Tires Roadmaster® Radial Truck Tires

### WHO IS ELIGIBLE AND WHAT IS COVERED?

You are eligible for the benefits of this limited warranty if you are the owner or the authorized agent of the owner of a radial truck tire casing which has been retreaded or repaired by a Purcell Authorized Retreader using Purcell brand retreads or Purcell-authorized repair materials bearing a Department of Transportation (DOT) prescribed retreader tire identification number designating a Purcell Authorized Retreader. This warranty is effective as of April 15, 2023. This warranty does not apply to tires designated for off-highway service.

### WHAT IS THE CASING COVERAGE?

Purcell premium casings (refer to the Purcell Commercial warranty for the premium tire lines) in sizes 11R22.5, 11R24.5, 285/75R24.5 or 295/75R22.5 will be warranted for covered warranty conditions for an unlimited number of retreads up to seven (7) years from the date of new tire manufacture or new tire purchase, if proof of purchase is available. All Purcell premium casings in sizes 11R22.5, 11R24.5, 285/75R24.5 or 295/75R22.5, beyond seven (7) years from the date of new tire manufacture or new tire purchase, if proof of purchase is available, are excluded from coverage by this warranty. Casing credit is based on local currencies in the country where the adjustment takes place. Refer to the Purcell Commercial warranty for the casing values.

Purcell Marathon LHS®, Marathon LHD®, Marathon LHT™, Marathon RSA®, Marathon RSS®, Marathon RSD® and Marathon RTD® casings will be warranted for covered conditions for an unlimited number of retreads for a period of six (6) years from the date of new tire manufacture or new tire purchase, if proof of purchase is available. All Purcell Marathon LHS, Marathon LHD, Marathon LHT, Marathon RSA, Marathon RSS, Marathon RSD and Marathon RTD casings beyond six (6) years from the date of new tire manufacture or new tire purchase, if proof of purchase is available, are excluded from coverage by this warranty.

Casing credit is based on local currencies in the country where the adjustment takes place. Refer to the Purcell Commercial warranty for the casing values.

Cooper PRO-Series and WORK-Series casings, except 17.5 & 19.5 sizes, will be warranted for covered warranty conditions for unlimited number retreads for a period of six (6) years from the date of the casing DOT serial number or proof of purchase, if available.

Cooper SEVERE-Series & 17.5 & 19.5 sizes, casings will be warranted for covered warranty conditions through two (2) retreads for a period of four (4) years from the date of the casing DOT serial number or proof of purchase, if available.

Casing Values are based on the predetermined casing value at the time of adjustment. See your servicing Dealer for these values.

Radial truck tires branded "BLEMISH", "MAL-WEAR", "NON-UNIF" (non-uniform) or "NON-ADJ" (nonadjustable) are not eligible for a casing allowance. Dunlop premium casings (refer to the Dunlop Commercial warranty for the premium tire lines) in sizes 11R22.5, 11R24.5, 285/75R24.5 or 295/75R22.5 will be warranted for covered warranty conditions for an unlimited number of retreads up to six (6) years from the date of new tire manufacture or new tire purchase, if proof of purchase is available. All Dunlop premium casings in sizes 11R22.5, 11R24.5, 285/75R24.5 or 295/75R22.5, beyond six (6) years from the date of new tire manufacture or new tire purchase, if proof of purchase is available, are excluded from coverage by this warranty. Casing credit is based on local currencies in the country where the adjustment takes place. Refer to the Dunlop Commercial warranty for the casing values.

All Purcell G278 MSD and Armor Max MSA in tire sizes 385/65R22.5, 425/65R22.5 and 445/65R22.5 and all Purcell G392 SSD™ DuraSeal + Fuel Max™, G392A SSD



D DuraSeal + Fuel Max & G394 SST® DuraSeal + Fuel Max™, Fuel Max SSD DuraSeal, Fuel Max SST DuraSeal tires will be warranted for covered conditions for one retread for a period of four (4) years from the date of the casing DOT serial number or proof of purchase, if available.

Roadmaster LONG HAUL, REGIONAL, PICKUP & DELIVERY casings, except 17.5 & 19.5 sizes, will be warranted for covered warranty conditions for two (2) retreads for a period of six (6) years from the date of the casing DOT serial number or proof of purchase, if available.

Roadmaster OFF ROAD, MIXED SERVICE & WASTE HAUL and 17.5 & 19.5 casings, will be warranted for covered warranty conditions through two (2) retreads for a period of four (4) years from the date of the casing DOT serial number or proof of purchase, if available.

Casing Values are based on the predetermined casing value at the time of adjustment. See your servicing Dealer for these values.

Radial truck tires branded "BLEMISH", "MAL-WEAR", "NON-UNIF" (non-uniform) or "NON-ADJ" (nonadjustable) are not eligible for a casing allowance.

All Kelly® Armorsteel LHS2, LHD2, LHT2, RSA2, RSD2 medium radial truck tire casings will be warranted for covered conditions for two (2) retreads for a period of six (6) years from the date of new tire manufacture or new tire purchase, if proof of purchase is available, and are eligible for a credit equal to the predetermined casing allowances. See your servicing dealer for these values at the time of adjustment.

All Kelly® Armorsteel RSA2 ULT, RSD2 ULT, MSA2 and MSD2 radial truck tire casings will be warranted for covered conditions for two (2) retreads for a period of four (4) years from the date of new tire manufacture or new tire purchase, if proof of purchase is available, and are eligible for a credit equal to the predetermined casing allowances. See your servicing dealer for these values at the time of adjustment.

All other Purcell, Dunlop and Kelly radial truck tire casings will be warranted for covered warranty conditions for an unlimited number of retreads up to four (4) years from the date of new tire manufacture or new tire purchase, if proof of purchase is available, and are eligible

for a credit equal to the predetermined casing allowances. See your servicing dealer for these values at the time of adjustment. All other Purcell, Dunlop and Kelly non-premium casings beyond four (4) years from the date of new tire manufacture or new tire purchase, if proof of purchase is available, are excluded from coverage by this warranty. See applicable commercial warranty for full details.

In addition, brands other than Purcell, Cooper, Dunlop, Roadmaster or Kelly medium truck tire radial casings, retreaded by a Purcell Authorized Retreader using Purcell brand retreads, that become unserviceable due to a covered warranty condition within the first 25% wear of the first retread or four (4) years from the new tire purchase date (whichever occurs first), are eligible for a credit equal to the predetermined casing allowances. Without proof of the new tire purchase date, the date of new tire manufacture will be used to determine eligibility. See your servicing dealer for these values at the time of adjustment. All brands other than Purcell, Cooper, Dunlop, Roadmaster or Kelly casings beyond the first 25% wear of the first retread or four (4) years from the new tire purchase date (whichever occurs first), are excluded from coverage by this warranty. Without proof of the new tire purchase date, date of the new tire manufacture will be used to determine eligibility.

### HOW WILL THE RETREAD CREDIT BE DETERMINED WHEN THE CASING BECOMES UNSERVICEABLE DUE TO A COVERED WARRANTY CONDITION?

Full credit for the retreading or repair costs will be issued, based on the current retail selling price of the retread during the first 2/32" (inch) (or the first 25% for UniCircle® retreads) of usable treadwear if the casing becomes unserviceable within the coverage period due to a covered warranty condition.

Retreading costs that are not eligible for full credit will be prorated. The replacement price will be calculated by multiplying the current Purcell retail selling price of the retread by the percentage of usable tread remaining at the time of adjustment.

You must pay for mounting, balancing, applicable taxes, government-mandated charges and any additional services you order at the time of adjustment.



### EXAMPLE:

If your disabled tire had an original 16/32" (inch) of usable tread depth and is worn to 8/32" (inch) of usable tread remaining, you have used 50% and therefore must pay 50% of the advertised selling price of a comparable retread tire. If the price of the comparable tire is \$150.00, the cost to you would be \$75.00 plus mounting, balancing, any other applicable taxes and government-mandated charges.

Amount Of Tread Used Original	X	Value Of Comparable Tire	=	Prorated Price Of New Tire
TreadA				

(Plus mounting taxes, government-mandated charges, and mounting and balancing.)

### WHAT IS THE COVERAGE ON PURCELL® AUTHORIZED RETREADER REPAIRS AND RETREADS?

Every retread/repair performed by a Purcell Authorized Retreader on any radial casing using Purcell authorized retread/repair materials and bearing a valid Department of Transportation (DOT) shop number of the Authorized Retreader is warranted to be free from a covered warranty condition and to give satisfactory service under normal operating conditions for the usable tread life of any retread.

Full replacement of the retread or repair costs will be issued, based on the current retail selling price of the retread or repair during the first 2/32" (inch) (or the first 25% for UniCircle® retreads) of usable treadwear if the retread or repair becomes unserviceable due to a covered warranty condition.

If a retread or repair becomes unserviceable due to a covered warranty condition beyond the no-charge period, a credit for the retread/repair cost will be issued on a prorated basis. The credit will be determined by multiplying the current Purcell retail selling price of the retread by the percentage of usable tread remaining at the time of adjustment.

You must pay for mounting, balancing, applicable taxes, government-mandated charges and any additional services you order at the time of adjustment.

### IN ADDITION:

Radial casing allowances will be given on all qualifying radial retreaded casings if the retread became unserviceable due to a covered warranty condition.

In cases where the retread became unserviceable due to a covered warranty condition and the casing is outside the terms of this warranty, a credit for the retread only will be calculated.

All credits must be used toward the purchase of new or retreaded Purcell, Cooper®, Dunlop®, Roadmaster® or Kelly® products.

### REMEMBER YOUR NEW TIRE WARRANTY

This limited warranty provides you with certain benefits as the owner of a radial casing that has been retreaded or repaired by a Purcell Authorized Retreader. If you purchased a new Purcell, Cooper, Dunlop, Roadmaster or Kelly commercial radial truck tire, you are also entitled to the benefits and are subject to the same Adjustment Limitations of the new tire limited warranty that was in effect at the time of purchase. Please consult your new tire warranty for details

### WHAT IS NOT COVERED UNDER THIS LIMITED WARRANTY?

- Wear conditions or tire damage due to road hazards (including punctures, cuts, snags, impact breaks, etc.), wreck, collision, fire, fast wear, irregular wear, heel and toe wear or other wear conditions.
- Improper inflation, overloading, high-speed spinup, misapplication, misuse, negligence, racing, chain damage, or improper mounting or demounting.
- Mechanical condition of the vehicle.
- Chip/chunk conditions on tires intended for highway service.
- Ride disturbance after the first 2/32" (inch) treadwear or due to damaged wheels or any vehicle condition.
- Any tire intentionally altered after leaving a Purcell factory producing tires to change its appearance (example: white inlay on a black tire).
- Tires with weather cracking which were purchased more than four (4) years prior to presentation for adjustment. If you have no proof of purchase date, tires manufactured four (4) or more years prior to presentation are not covered.
- Material added to a tire after leaving a Purcell factory producing tires (example: tire fillers, sealants, or balancing substances). If the added material is the cause of the tire being removed from service, the tire will not be adjusted.
- Any Purcell commercial tire with the word "Mileage" on the sidewall.



- Tires removed from service due to improper repairs.
- Loss of time, inconvenience, loss of use of vehicle, incidental or consequential damage.

### Note:

Some states or provinces do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

This limited warranty is applicable only in the U.S. and Canada.

### ADJUSTMENT LIMITATIONS

The retread warranty ends when the treadwear indicators become visible. For casing warranty information refer to section "WHAT IS THE CASING COVERAGE?"

If you are within 100 miles (160 kilometers) of where the retread was purchased, you must return the tire to that outlet to receive warranty consideration.

### WHAT ARE YOUR LEGAL RIGHTS?

DISCLAIMER: THIS WARRANTY IS IN LIEU OF, AND PURCELL HEREBY DISCLAIMS, ANY AND ALL OTHER WARRANTIES AND REPRESENTATIONS, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND NO OTHER WARRANTY OR REPRESENTATION OF ANY KIND IS MADE BY PURCELL OR SHALL BE IMPLIED BY LAW.

LIMITATION OF DAMAGES: IN NO EVENT AND UNDER NO CIRCUMSTANCE SHALL PURCELL BE LIABLE TO THE BUYER FOR CONSEQUENTIAL, LOST PROFIT, LOSS OF BUSINESS, LOSS OF GOODWILL OR REPUTATION, PUNITIVE OR OTHER DAMAGE, COST (INCLUDING FOR REPLACEMENT TRANSPORTATION), EXPENSE OR LOSS OF ANY KIND. SOME STATES OR PROVINCES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS OR EXCLUSIONS MAY NOT APPLY TO YOU.

This warranty gives you specific legal rights and you may also have other rights that vary from state to state and province to province.

### Note:

No Representative or Dealer has authority to make any representation, promise or agreement on behalf of Purcell except as stated herein. Any tire, no matter how

well constructed, may fail in service or otherwise become unserviceable due to conditions beyond the control of the manufacturer. Under no circumstances is this warranty a representation that a tire failure cannot occur. Tires replaced on an adjustment basis become the property of The Purcell Tire & Rubber Company or Purcell Canada Inc.

### SAFETY WARNINGS:

Property damage, serious injury or death may result from:

- TIRE FAILURE DUE TO UNDERINFLATION/OVERLOADING/ MISAPPLICATION.** Follow the vehicle owner's manual or tire placard in vehicle.
- TIRE FAILURE DUE TO IMPACT DAMAGE/IMPROPER MAINTENANCE.** Tires should be inspected regularly by a qualified technician for signs of damage, such as punctures or impacts.
- TIRE FAILURE DUE TO IMPROPER REPAIRS.** See U.S. Tire Manufacturers Association (USTMA) established repair procedures at [www.ustires.org](http://www.ustires.org) and/or go to [www.Purcell.com/truck](http://www.Purcell.com/truck) for information on proper repair procedures.
- EXPLOSION OF TIRE/RIM ASSEMBLY DUE TO IMPROPER MOUNTING.** Only specially trained persons should mount tires. When mounting tires, use safety cage and clip-on extension air hose to inflate.
- FAILURE TO MOUNT RADIAL TIRES ON APPROVED RIMS.**
- FAILURE TO DEFLATE SINGLE OR DUAL ASSEMBLIES COMPLETELY BEFORE DEMOUNTING.**
- TIRE SPINNING.** On slippery surfaces such as snow, mud, ice, etc., do not spin tires in excess of 35 mph (56 kph), as indicated on the speedometer.
- EXCESSIVE WHEEL SPINNING.** This can also result in tire disintegration or axle failure.

### FOR SERVICE ASSISTANCE OR INFORMATION:

- First contact the nearest Authorized Purcell Commercial Tire Retailer.
- If additional assistance is required:
  - In the U.S., write to – Purcell Customer Assistance Center Department 728 200 Innovation Way Akron, OH 44316.
  - In Canada, write to – Purcell Customer Assistance Center 450 Kipling Avenue Toronto, Ont. M8Z 5E1.



## LIMITED WARRANTY

# Off The Road Retread Warranty

### Tire sizes 49 inch and below

Every retread we process bears our company identification and is guaranteed to be free from defects in material and/or workmanship for a period of five (5) years from date of manufacturer. If your casings fails, after the cap is 50% worn, there is no warranty. There is no warranty on a purchased cap and casing after 50% wear. If Purcell Tire determines that a retread has failed under the conditions of the warranty, Purcell Tire will, in its sole discretion, either repair the tire or make a reasonable allowance prorated on a percentage of tread wear. This adjustment policy is limited because any retread tire may fail in service or otherwise become unserviceable due to the conditions beyond the control of the manufacturer such as, but not limited to, mechanical condition of the vehicle, improper tire maintenance, road conditions, etc.

### Tire sizes 51 inch and above

All eligible 51, 57, and 63 inch and repair products produced by Purcell Tire Company are warranted to be free from defects in material and/or workmanship. This limited warranty applies only to 51, 57, and 63 inch retreading and repairs provided to companies whose specific tire applications have been approved by Purcell Tire Company Mine Group in writing. If upon Purcell Tire Company inspection, a retreads determined to have failed under the terms of this warranty, Purcell Tire will either repair the tire at no charge or make a prorated allowance based on the tread depth remaining and the average tread depth at wear out for out of service tires

### Repairs

OTR tire repairs are warranted for a period of twelve (12) months from date of manufacture.

### Foam / Solid Tire warranty

Recapped Foam Fill and Solid Tires are warranted through the first 20% of tread wear, regardless of age or length of time in service. If a casing / core fails after the first 20% of tread wear, there is no warranty. We assume no liability for foam in tires which we retread. It is recommended that all foam fill tires be "recharged" by the customer after being retreaded. We assume no liability on tires rejected after having been buffed. New Solid Tires are warranted to be free from manufacturing defects.